## Effect of Surface Cleaning on Performance of Organic Friction Modifiers

Benjamin M. Fry<sup>a</sup>, Gareth Moody<sup>b</sup>, Hugh Spikes<sup>a</sup> and J.S.S. Wong<sup>a</sup>\*

<sup>a</sup>Department of Mechanical Engineering, Imperial College London, London SW7 2AZ, UK

<sup>b</sup>Croda Lubricants, Croda Europe Ltd, Cowick Hall, Snaith, East Yorkshire, DN14 9AA, UK

\* j.wong@imperial.ac.uk

## SUPPLEMENTARY DATA

Layer	No	Acetone	Toluene	Toluene	Oxygen	Argon
Thickness (nm)	Cleaning		Acetone		Plasma	Plasma
Contamination	2.9 - 6.1	2.3 - 2.5	3.6 - 3.7	0.7 - 3.7	0.0 - 1.0	0.0 - 1.0
Effective	5.7-8.3	8.0 - 8.3	7.9 - 8.3	5.2 - 6.3	6.0 - 6.8	4.5 - 7.3
medium						
Oxide	0.0 -1.4	0.0 - 0.3	0.0 - 0.4	0.0 - 1.8	0.0 - 1.3	0.0 - 0.5

S1: The thicknesses of the layers on the steel disk measured through fitting of the spectroscopic ellipsometry data.

Steel oxide refractive index (RI) is based on the RI of Haematite (1). The oxide layer is characterised by 2 Lorentz fittings (Fq = 3.937, St = 50.000, DP = 2.297 and Fq = 0.000, St = 0.260, Dp = 0.131), Steel base layer is characterised by 3 Lorentz fittings (Fq = 2.639, St = 26.804, DP = 1.765; Fq = 1.696, St = 318.687, DP = 7.139 and Fq = 0.652, St = 19.222, Dp = 0.000) and the contamination refractive index is modelled as a constant RI of 1.5. The effective medium was modelled as a Bruggemann effective medium containing 50% oxide and 50% contamination.

S2: Representative WLI images of the wear track on the disk for the 5 different OFM additives tested.



1 mM STA Toluene Acetone Cleaned

1 mM ODO Argon Plasma Cleaned

## REFERENCES

 M.L. Miranda-Medina, S. Spiller, A. Vernes and M. Jech, "Spectroscopic ellipsometry and X-ray photoelectron comparative studies of tribofilms formed on cast iron surfaces," Tribol. Int. 113 (2017), pp. 101–110.